

## SF 35-Profil erstellen

Standard-Profil: SF 35-Thingomatic-HBP-Mk7

Profil (Beispiel): Thumb Wheel M3

Altshell

Bottom

Standard

Carve

Layer Thickness (mm): 0.27

Perimeter Width over Thickness (ratio): 1.67

Chamber

Clip

Finetuning

Comb

Finetuning

Cool

wichtig beim Druck ohne *Fill* (nur 1 Perimeter)

Dimension

Export

Delete Comments

Fill

Infill Begin Rotation (degrees): 45.0

Infill Pattern: Line

Infill Perimeter Overlap (ratio): 0.4 (experimentell 0.1-0.45)

Infill Solidity (ratio): 0.3

Infill Width over Thickness (ratio): 1.5 (experimentell 1.67, wie in Carve)

Fillet

Home

Hop

Inset

Standard

Jitter

Finetuning

Lash

Limit

Multiply

Oozebane

Outline

Preface

Standard

Raft

*Base Layers (integer):*

0

*Interface Layers (integer):*

0

*Object First Layer Feed Rate Infill Multiplier (ratio):*

0.7 (0.6-0.8)

*Object First Layer Feed Rate Perimeter Multiplier (ratio):*

0.7 (0.6-0.8)

*Object First Layer Flow Rate Multiplier (ratio):*

0.7 (0.6-0.8)

Reversal

Speed

*Flow Rate Setting (float): 2.81*

Splodge

Stretch

Finetuning

Temperatur

Tower

Unpause

Widen

Wipe

### Problem

Beim Druck von dünnwandigen Teilen (ca. 2 mm) wird die Füllung nicht erkannt und nicht gedruckt!

(Bug in SF35) 抗Modell anpassen